

Quick Reference Chart

Angle	Block Guage	Angle	Block Guage
2	.0698	20	.684
3	.1046	25	.8452
4	.1395	30	1.00
5	.1743	35	1.1471
6	.209	40	1.2855
7	.2437	45	1.4142
8	.2783	50	1.532
9	.3128	55	1.6383
10	.3473	60	1.732
11	.3816	65	1.8126
12	.4158	70	1.8793
13	.4499	75	1.9318
14	.4838	80	1.9696
15	.5176	85	1.9922

DIMENSIONS GIVEN ABOVE
ARE ACTUAL BLOCK GAUGE
SIZES TO USE FOR ANGLES
LISTED.

If you wish to set-up
the Angle-Aide for any
angle not listed, the
formula is:

SINE OF ANGLE X 2

For general machine work,
it's not necessary to use
a block guage setting to
the .0000 digit. The .000
digit in most cases is
accurate enough.

Manufactured by

Enfield Tool Co.
RFD #1
Enfield, N.H.
03748

"Built to Last A Lifetime"